



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-711-101
Job Sheet 171218



Split job 174461

Part No: D412-711-101

Job Qty: 5 ea

Part Name: Replacement Vertical Reference Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 3/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 06-02-01 JLM IPP Rev. B. Manufacture in-house 10/06/28 DL

Ship Via:

DAS 10 c17002 21
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs	3/12/18	3/12/18	0.00	0.00	Purchasing		<i>AT 18/03/15</i>
140	Packaging	5 pcs	3/12/18	3/12/18	0.00	0.00	Packaging2		<i>AT 18/03/15</i>
150	QC	5 pcs	3/12/18	3/12/18	0.00	0.00	QC6		<i>PD 12/1/20</i>
170	Packaging	5 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3-2	<i>DAS 21</i>	<i>7.10</i>
180	QC21-FG	5 Ea	3/12/18	3/12/18	0.00	0.00	QC21	<i>9-89</i>	<i>MAR 21 2018</i>

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

Po 038911
F9099

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-711-101P	Replacement Bubble Window	5 pcs (1 ea)	110-Purchasing	<i>5051971</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D412-711-101P	5	0	0

Part Specifications

Specifications could not be found.

Plex 1/30/18 11:36 AM dart.lavoie.chantal



Replacement Vertical Reference Window

PART NO:

D412-711-101

Serial No/Batch:

S051977

Revision:

Operation:

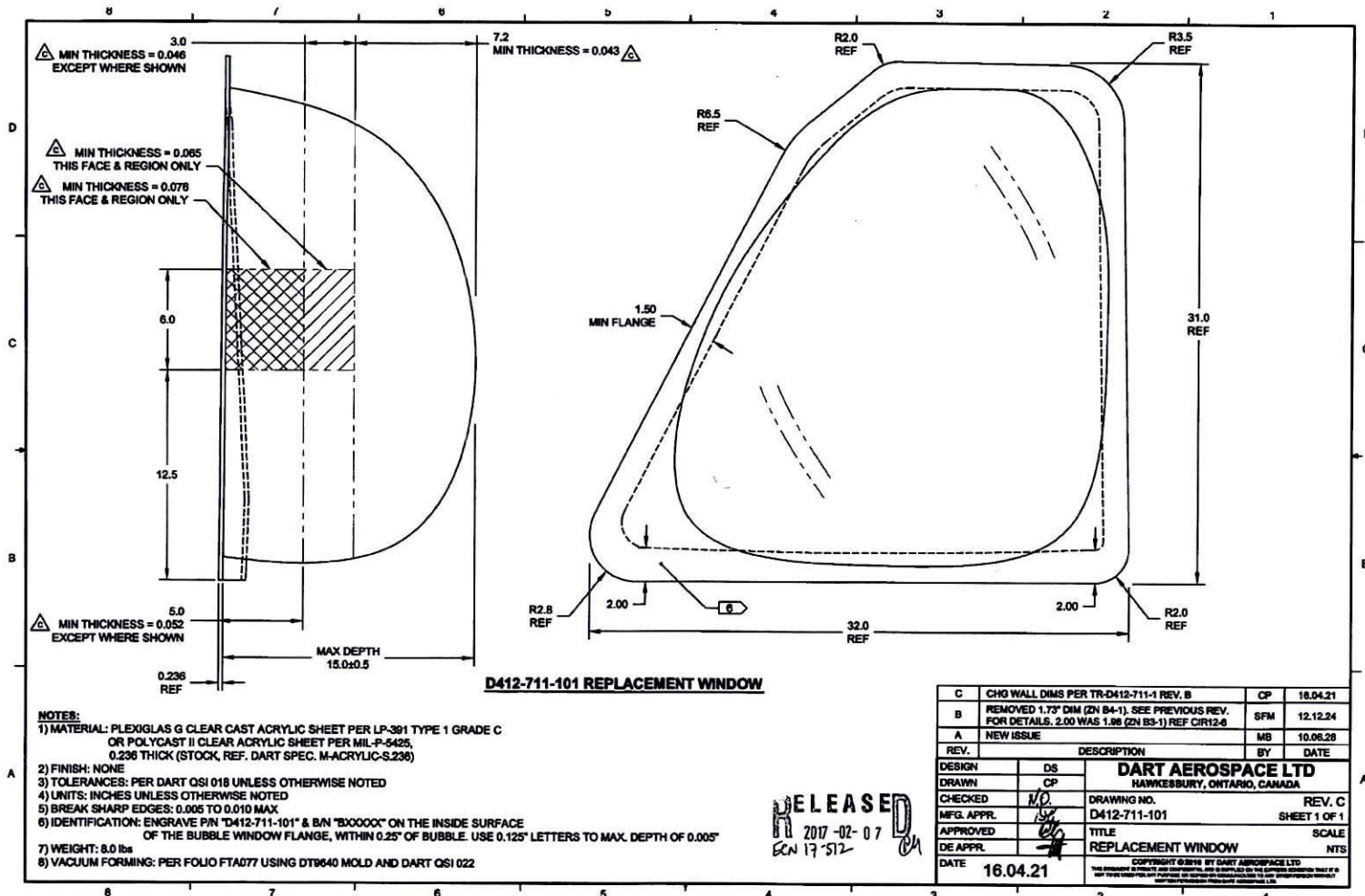
Change No:

Packaging

CHG002

Mfg Date: 03/15/18

Job No: 171218





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038911

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO038911

PO Date: 1/30/18

Due Date: 3/13/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED

MAR 08 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Revised Price

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	3/16/18	5 pcs 2	0 pcs 2	5 pcs At 1863/15	\$300.00/pcs	\$1,500.00
Grand Total:											\$1,500.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
DOB

Plex 3/7/18 11:57 AM dart.baker.diane

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 38911 SO # 022554

Part #	<u>D412-711-101</u>	Qty.	<u>5</u>	Batch #	<u>-001</u>
Description	<u>REPLACEMENT WINDOW</u>	Material usage	<u>3 SHEETS</u>	Lot#	<u>13406</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: MAR. 14, 2018 COFC # 041

Page: 1 of 1

2 Pcs SHIPPED MAR 14, 2018
3 Pcs SHIPPED MAR 15, 2018

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

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Part Number: D412-711-101

Description: REPLACEMENT BUBBLE WINDOW

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